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INTRODUCTION

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WARNINGS

The load limiting device, is an electronic control device, designed to help the operator in the safe use of the machine, warning him by means of visual and audible alarms when approaching a dangerous condition.

However, this device won't replace the good experience of the operator in the proper use of the crane.

The responsibility of the operations in safety conditions of the machine is on operator care, as well as the fulfilment of all safety rules prescribed.

The operator must be able to recognize if the data transmitted by the system is correct and coherent with the real conditions.

He also must be able to utilize the data in order to operate in safe conditions.

The limiter is an electronic device with several components and could be subject to failures or defects.

The operator must recognize these events and must act consequently (to proceed to repair, if possible, or to call the constructor assistance).

Before starting the operations with the machine, user must fully read and understand this manual and follow the instructions written in it.



IMPORTANT NOTES

- The limiter is supplied with a key for automatic shut-off over-ride.
- In the normal working condition this key must be positioned properly not to operate the override functions.
- It is prohibited to use this key to lift loads exceeding the load table limits provided by the manufacturer of the crane.
- The key must be used only in extreme cases: malfunctioning or situations justifying its use.
- The use of the key is allowed only by authorized personal, who are responsible of its use.
- The limiter has a powerful FAIL-SAFE self-diagnostics program suitable to verify the good operation of its circuits and measuring transducers. In case of a failure is detected, the limiter puts itself in emergency status by blocking the manoeuvres.
- Nevertheless, the operator, before starting the operation of the machine, must secure that the limiter *functions correctly*. To do this, he must verify the accuracy of the displayed values by performing some tests. He must also verify that there are not messages or alarm indications, and verify the correct operation of shut down function
- Generally, the limiter does not automatically change the operating conditions of the machine (tables). The operator is responsible for the proper setting of the operating conditions of the machine and the correct use of the device About this, follow the indications given forwards in the manual and concerning the *operating modes*. An incorrect setting of the tables can cause an incorrect operation of the limiter , will create a dangerous situation in the crane operating. For this reason it is essential to set the correct operating mode.

These operating conditions generally vary when:

- a) outriggers are extended or retracted
- b) switching, the operation from outrigger mode to on tires mode
- c) telescopic mechanical extensions are extended or not
- d) further equipment (jib, ext, etc.) are installed or not
- e) the number of parts of line is properly selected.

In general, it is mandatory to follow the instructions given by the crane manufacturer.



SYSTEM OPERATION DESCRIPTION

The Load Limiting Device is designed to aid the operator in safe functions of the crane. The limiter compares automatically the lifted load to the maximum one supplied by load table providing the necessary information to the user in order to work in safety condition.

The main readings are:

- actual lifted load
- maximum admitted load
- tilting percentage
- operating radius
- boom angle
- boom extension (length)
- working mode (Operating mode)
- warning lights (green, yellow, red) and audible alarm
- The system determines the lifted load by computing it from the relevant sensing devices signals (pressure or load cell), and by means of the measures of boom angle and extension operating radius is computed too.
- The lifted load is continuously compared with the maximum allowable load obtained from the load tables.

Consequently three possible situations can occur:

- <u>Safety</u>: green lamp is on, no presence of acoustic signal : lifted load is lower than 90% of the maximum load.
- <u>*Warning*</u>: yellow lamp is on and audible alarm intermittently sounds; this is the warning situation. The signal occurs when the lifted load is more than 90% and less than 100% of maximum load.
- <u>Alarm</u>: red lamp is on and audible alarm sound continuously: lifted load exceeds the allowable load so that the control functions shut down is activated. In the alarm situation, only control function operations to allow the machine in a safe working condition are enabled.



MAIN FEATURES





SYSTEM DESCRIPTION



- 1 Main Unit
- 2 Display unit Black e White
- 3 Cable reel 32mt
- 4 Cable reel 11 mt
- 5 Pressure transducer
- 6 Can Bus Cable L=10mt
- 7 levelling sensor CAN-BUS
- 8 Anti twoblock +weight 4 Kg

- Cod.: HEAD-CI/XX
- Cod.: VIEW-V01BS/XX
- Cod.: AC MCP214A/3P
- Cod.: ACT11AE100/XX
- Cod.: Y11 4745-350
- Cod.: CV ATG77-2R/XX
- Cod.: ASA-CBO/XX
- Cod.: A2B-N2/XX + WE 4KG



COMPONENT LOCATION ON THE MACHINE



ain Unit and Control Panel : in the cab



SYSTEM START UP







PANEL DESCRIPTION







Rif.	lcon	Description
1		Working data display
2		Two lights showing the safe work condition
3		Light showing the pre alarm condition
4		Light showing the shut off condition has occurred
5	F1	Function key button depending of the page displayed
6	F2	Function key button depending of the page displayed
7	F3	Function key button depending of the page displayed
8	F4	Function key button depending of the page displayed
9	F5	Function key button depending of the page displayed
10	Enter	Confirm an action (operating mode, procedure, limit)
11		Scroll up inside the menu
12	V	Scroll down inside the menu
13		Increase menu / list (operating mode, number of lines, etc)
14		Decrease menu/list (operating mode, number of lines, etc)
15	(¹ ²)	Enable/Disable the anti twoblock
16		Disabling buzzer
17		Disable the lowering boom
18		Changing of the pages
19	TARE	Back to the main page. It also has a function of deleting the alarms once acknowledged
20		Key button in order to let the operator to enter in the calibration's menu. In order to have access and configure the system, the user must scroll up to the operating page. The function is available only if provided with the password (to digit when the Logo is displaying)



KEY FUNCTION

How to disable the buzzer:

Disable: when the audible alarm is active on, by alarm until the new alarm is detected.

d

key you can disable the audible

Enable: after few seconds that the alarm is switch off the audible alarm will enable automatically.



How to change viewing page:

- By Pressing, the view page can be changed to indicate the
- LMI page -
- ISAAC page







STARTING UP

When the system get started, the last operating conditions is screened on the display, the latest setting before the machine was turned off. During this procedure, the system performs an auto test and it put itself in shut off condition.



HOW TO SELECT THE OPERATING MODE

Before starting the lifting operation, the user must check that the operating mode set corresponds to the real machine's configuration (boom, outriggers, counterweight, jib's length and angle, etc) and the number of lines and confirming it pressing In order to change the operating mode, please proceed as follows

HOW TO SELECT THE OPERATING MODE :

- By **(E1)** key you must change the outrigger/crawlers geometry;
- By F2 key you must change the translation mode
- By **F4** key you must change the configuration of the boom or the attachment;
- By **F5** key you must change the configuration of the attachment or the angle
 - of the jib
- By (key confirm the operative mode

When you confirm the code line it indicates the number of the operative mode



CONFIGURATION LIST:

Press the button **F1** for change the outrigger configuration, like below

CASE: CRAWLER

CASE: OUTRIGGER





Press the button [F2] for change the translation mode, like below:



Static Translation mode

Translation mode on front side

Translation mode with load

Translation mode without load



CONFIGURATION LIST:



By





R

HOW TO SELECT THE PARTS OF LINE :



key to confirm the parts of line

By



PANEL VISUALIZATIONS







Rif.	Icon	Description
21	(STOP)	It indicates the LMI by pass key (if activated = black background)
22	₽	It indicates the winch limit switch status (if activated = black background)
23	STOP	This icon indicates the Shut Off from Isaac
24	ок	It indicates the machine is in the normal working condition
25		It indicates the machine is in the pre-alarm working condition (90%)
26	STOP	It indicates the machine is in the Shut off working condition (100%)
27		Indication of the Load percentage bar
28	Act	Indication of the actual load. Value in Ton
29	MAX	Indication of the maximum load in that machine condition.
30	M1	It indicates the Boom's extension MOD 1 or MOD 2 status (M1 = Red Icon ; M2 = Yellow Icon)
31		Indication of the main boom's radius. Value in meters or feet
32	<u> </u>	Indication of the main boom's angle. Value in degrees
33	1	Indication of the main boom's length. Value in meters or feet
34	<u> </u>	Indication of the height from the ground. Refer to the "head of the boom". Value in meters or feet
35	0	It indicates the element extension of the main boom. Value in %
36	Alarm:	Indication of the Alarm code that its present at the moment
37	Code:	Indication of the number of operative mode
38		Crawler Configuration
39		Indication of the translation mode
40		Indication of Parts of Line
41	,	Configuration of the boom or the attachments
42		Selection about the Jib inclination (if they are present)
43	Θ	Visualization of truck inclination



HOW TO SELECT THE LIMIT

To enter in this page, press the key button (S), until this one appears









Block Value: Indication of the maximum value set

HEIGHT



Block Value: Indication of the maximum value set

RADIUS



Block Value: Indication of the maximum value set



REAL VALUE: Indication of the actual value

4.7

REAL VALUE: Indication of the actual value



REAL VALUE: Indication of the actual value



HOW TO SELECT LIMIT





How to set the maximum angle.

In order to set the maximum angle, boom up to the position and then press the **F2** key button.

To delete the set value, press the **F2** key button.



How to set the maximum height.

In order to set the maximum height, boom to the position and then press the F3 key

button.

To delete the set value, press and hold the **F3** key button



How to set the maximum radius

In order to set the maximum radius, set the main boom to the position and then press

the (

F4 key button.

To delete the set value, press and hold the F4

key button



DIAGNOSTIC

An overall self test diagnostic is provided. When each of the following alarm occurs cut-off relay is de-energized and proper alarm message appears on alphanumeric display

TROUBLE SHOOTING

MESSAGE	CAUSE	SOLUTION				
• ALARM 6 Boom Length 1 Low	 potentiometer inside broken . Possible lack of continuity in wires carrying the unwinding Fault in main unit. 	 Check integrity of winder Check wire continuity Replace it if broken. Call assistance 				
• ALARM 7 Boom Length 1 High	 potentiometer inside broken. Possible lack of continuity in wires carrying the unwinding Fault in main unit. 	 Check integrity of winder Check wire continuity Replace it if broken. Call assistance 				
• ALARM 11 Boom Length 2 Low	 potentiometer inside broken . Possible lack of continuity in wires carrying the unwinding Fault in main unit. 	 Check integrity of winder Check wire continuity Replace it if broken. Call assistance 				
•ALARM 12 PRESSL Low	 Lower chamber pressure transducer broken Possible lack of continuity in connection wires Fault in main unit 	 Replace pressure transducer Check connection wires. Check insertion of connector on transducer Call assistance 				
•ALARM 13 PRESSH Low	 Lower chamber pressure transducer broken Possible lack of continuity in connection wires Fault in main unit 	 Replace pressure transducer Check connection wires. Check insertion of connector on transducer Call assistance 				
• ALARM 14 Angle Low	 Angle sensing device broken. Check the inclinometer. Possible lack of continuity in wires carrying the angle signal Fault in main unit. 	 Check inclinometer Replace it if broken. Check connection wires Call assistance 				



MESSAGE	CAUSE	SOLUTION				
•ALARM 20 Fault M1 / M2	 Simultaneously Input M1 and M2 ON Fault in main unit. 	 Check the input status Deactivate the undesired one Call assistance 				
• ALARM 21 Boom Length 2 High	 potentiometer inside broken . Possible lack of continuity in wires carrying the unwinding Fault in main unit. 	 Check integrity of winder Check wire continuity Replace it if broken. Call assistance 				
•ALARM 22 PRESSL High	 Upper chamber pressure transducer broken Possible lack of continuity in connection wires Fault in main unit 	 Replace pressure transducer Check connection wires. Check insertion of connector on transducer Call assistance 				
•ALARM 23 PRESSH High	 Upper chamber pressure transducer broken Possible lack of continuity in connection wires Fault in main unit 	 Replace pressure transducer Check connection wires. Check insertion of connector on transducer Call assistance 				
• ALARM 25 Angle High	 Angle sensing device broken. Possible shot circuit of connection wires. Fault in main unit. 	 Check inclinometer Replace it if broken. Check connection wires Call assistance 				
• ALARM 56 E2PROM KO	 Error in EEPROM memory The contained data are damaged or altered 	•Call assistance				
• ALLARM 190 CANBUS HEAD KO	 CAN BUS cable broken; internal problem 	 Check of the CAN BUS cable Replace unit 				
ALLAM191 ASA CBO TRUCK	•cable broken •ASA broken	Check of the cableReplace ASA				
• ALLARM 192 CANBUS ENCODER TURRET ROTATION KO	 CAN BUS cable broken; internal problem 	 Check of the CAN BUS cable Replace Encoder 				



AUTO DIAGNOSTIC SYSTEM INTERNAL WORKING CONDITIONS MONITORING GEOMETRIC DATA AND LOAD DATA

These readings indicate the internal status of the system when troubleshooting a fault condition.

Starting from the main working data page press 😇 button:

The display will indicate the control page, giving geometric data and main cylinder pressure summary.



The displayed parameters are as follows:

- A1adc : Value (bit) reads directly from the angle sensor
- A1act: Value (degree x 10) of the angle



The displayed parameters are as follows:

- S1adc : Value (bit) reads directly from the potentiometer of the Length 1
- S1act: Value (meter x 100) of the length



The displayed parameters are as follows:

- S2adc : Value (bit) reads directly from the potentiometer of the Length 2
- S2act: Value (meter x 100) of the length

To return to the main page, press the 🧱 button.





AUTO DIAGNOSTIC SYSTEM INTERNAL WORKING CONDITIONS MONITORING HYDRAULIC PRESSURE DATA



The displayed parameters are as follows:

- PLadc : Value (bit) reads directly from the pressure sensor
- PLact: Value of the pressure on the bottom side



The displayed parameters are as follows:

- PHadc : Value (bit) reads directly from the pressure sensor
- PHact: Value of the pressure on the rod side



AUTO DIAGNOSTIC SYSTEM INTERNAL WORKING CONDITIONS MONITORING SENSOR DIGITAL INPUTS

Pressing once again the A button the display will indicates the digital input page; Where the asterisk is present means, that digital input is activated otherwise if is not present the asterisk the digital input is off



AUTO DIAGNOSTIC SYSTEM INTERNAL WORKING CONDITIONS MONITORING SENSOR DIGITAL OUTPUTS

Pressing once again the A button the display will indicate the digital output page; Where the asterisk is present means, that digital output is activated otherwise if is not present the asterisk the digital output is off



AUTO DIAGNOSTIC SYSTEM INTERNAL WORKING CONDITIONS MONITORING DIAGNOSTIC EXTERNAL UNIT



the display indicates the summary of the remote units

Н	Ε	A	D	Ε	Ν	С	0	D	Ε	R
	1	0	0	8 1						

The displayed parameters are as follows:

- HEAD: counter control about Head unit: if this counter moves means that the unit is activate
- ENCODER: counter control about Encoder: if this counter moves means that the encoder is activate

SETTING DISPLAY CONTRAST

Press the button

is possible to increase the contrast of the display

Press the button



is possible to decrease the contrast of the display

SETTING LANGUAGES CHANGE

After the confirm the operative mode by button is possible to entry inside the menu called "Language" where is possible to select the right language.





WARNINGS

- The LMI is an electronic device with the aim to aid the operator in the current use of the machine, warning him by means of visual and audible alarms when approaching dangerous conditions.
- However this device can't replace the operator's good experience in the safe use of the machine.
- The responsibility of the operations in safe conditions of the machine is the operator concern as well as the accomplishment of all prescribed safety rules
- The Operator must be able to detect if the data given by the LMI is correct and correspond to actual working conditions.
- He must be able to utilize the data given by the LMI in order to operate in safe conditions in any time.
- The LMI is an electronic device including several sensing components, therefore it can be subject to failures or defects.
- The operator must recognize these events and he must take action (to proceed to repair if possible or to call Assistance).
- Before starting the operation with the machine, the user must fully read and understand this manual and follow the instructions at any time.



- The LMI is supplied with a key for shut-down function by-passing.
- In normal working operations, this key must be positioned not to by-pass shut-down...
- It's prohibited to use the key to lift loads exceeding the loads values allowed by the Manufacturer.
- The key can be used only when an emergency/malfunctioning occurs or a situation justifying its use.
- Only Authorized Personnel is allowed to the use of the key; they are also responsible for it.
- The LMI has a powerful FAIL-SAFE auto diagnosis program suitable to verify its good operations and the one of its transducers.
 In case a trouble has been detected, the LMI puts itself in a safe state by stopping the manoeuvres (please see the AUTODIAGNOSTIC chapter).
- In spite of this, the Operator, before starting the operation with the machine, must take care that the LMI is working correctly.
 To do this, he must verify the validity of the displayed values by doing some tests.
 He must verify that there are not messages or alarm indications; he must verify the correct operation of the manoeuvre stopping functions.
- The operator is responsible for the correct setting of the machine load table and therefore for the right LMI set.
 When switching-on the machine the last selected Table is kept valid, to allow Operator
- About this, please follow the instructions given in the OPERATING MODE SELECTION
- About this, please follow the instructions given in the OPERATING MODE SELECTION chapter. An incorrect setting of the tables, can cause an incorrect LMI operation and therefore can provoke a dangerous situation for the machine.
- Operating conditions usually change when: Further attachment are fitted or removed (jib counterweight) and relevant Table selecting mode is set on the control panel. Outriggers Extension / Withdrawn, Turret Front/360° rotation, On Wheels/Outriggers, operating Modes are set in automatic way by micro-switches.

Generally, it's compulsory to follow the Manufacturer instructions and procedures at any time.

Warnings

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